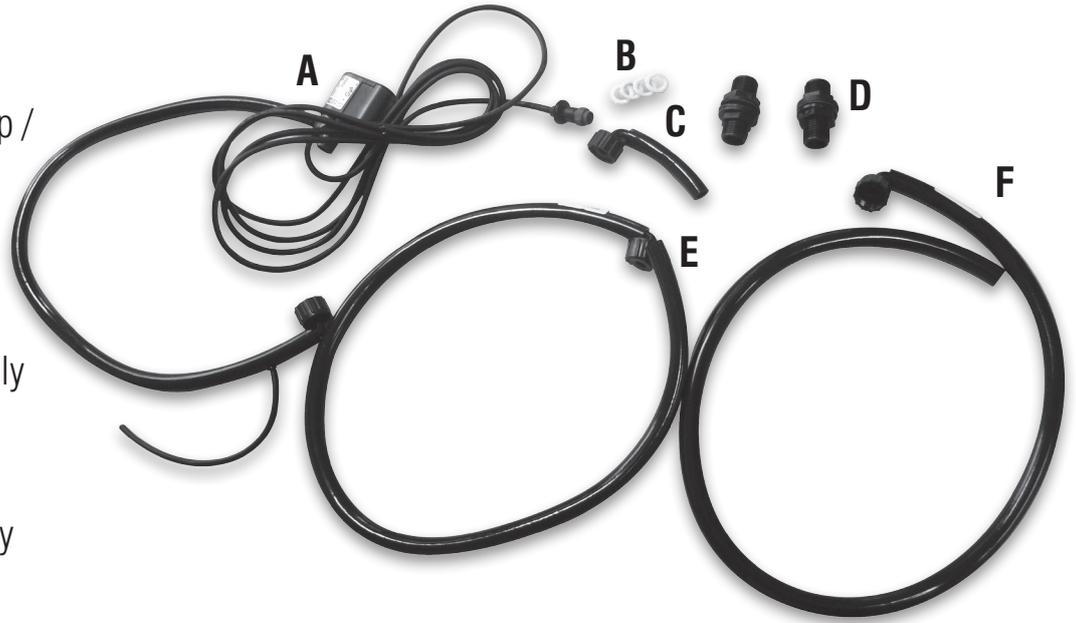


IWS FlexiTank Kit assembly instructions

Kit contents:

- A** 1 x long lead Maxi-Jet pump / fill pipe assembly with anti-siphon tube and grommet
- B** 4 x white plastic washers
- C** 1 x short drain pipe assembly
- D** 2 x threaded connectors
- E** 1 x long fill pipe assembly
- F** 1 x long drain pipe assembly



Step 1

Locate the three ports under the rim of the tank. There is a small port on the left and two larger ports on the right for the 'fill' and 'drain' assembly pieces.



Step 2

Remove the nut and rubber washer from each of the threaded connectors.

Push the connectors through the two larger ports and secure in place using the rubber washer and nut.



Step 3

Place the pump / fill pipe assembly into the tank. Push the pump plug and lead through the smallest port and secure using the rubber grommet attached to the pump lead.

With the pump resting on the base of the tank, take the free end of the pump / fill assembly and screw the elbow nozzle to the threaded connector in the middle port, using one of the white washers to create a water tight seal.



Step 4

Take the fill pipe assembly and screw the elbow nozzle to the threaded connector in the middle port, using one of the white washers to create a tight seal. The 'fill' assembly is now complete.



Step 5

Connect the threaded elbows on the drain assembly pieces to either side of the threaded connector in the right-hand port.

The short drain goes on the inside of the tank and the long drain on the outside.

Use the remaining white washers to create a tight seal. The 'drain' assembly is now complete.

The pump and external fill and drain assembly pieces can now be connected to the brain bucket.